

Our Story

Warrior was founded in 1978 and began manufacturing structural support systems for the grain handling industry including conveyor trusses, support towers, and stair platform systems. After new ownership acquired the company in 2002, Warrior expanded to serve additional industries including feed, mining, food processing, sand and gravel, refining, fertilizer, water treatment, biodiesel and ethanol. Warrior also made a substantial investment in equipment to fabricate structural steel for the construction industry. Warrior received AISC certification from the American Institute of Steel Construction in 2011 as well as CWB certification from the Canadian Welding Bureau that same year. In 2012 Warrior expanded its product line to include bulk weigh systems and hopper cones. In 2016 Warrior again expanded its product line to include material handling equipment.

Located in Hutchinson, Minnesota Warrior manufactures in a state of the art 150,000 square foot facility. Our clients have come to expect Warrior's commitment to providing the highest quality products that are efficiently produced to meet our scheduled demand.

CHAMPION BELT CONVEYOR								
UNITS	MODEL	BELT SPEED (FEET PER MINUTE)						
		400	450	500	550	600	650	700
BPH	24	8,800	9,950	11,050	12,150	13,250	14,350	15,450
	30	13,950	15,700	17,400	19,150	20,900	22,650	24,400
	36	19,700	22,150	24,650	27,100	29,550	32,050	34,500
	42	29,750	33,450	37,200	40,900	44,650	48,350	52,100
	48	38,050	42,850	47,600	52,350	57,100	61,850	66,650
	54	46,700	52,550	58,350	64,200	70,050	75,900	81,750
	60	56,750	63,800	70,900	78,000	85,100	92,200	99,300
	66	68,250	76,800	85,300	93,850	102,400	110,900	119,450
	72	79,750	89,750	99,700	109,700	119,650	129,650	139,600
	72	79,750	89,750	99,700	109,700	119,650	129,650	139,600
CFPH	24	10,950	12,350	13,750	15,100	16,450	17,850	19,200
	30	17,350	19,500	21,650	23,800	26,000	28,150	30,350
	36	24,500	27,550	30,650	33,700	36,750	39,850	42,900
	42	37,000	41,600	46,250	50,850	55,550	60,150	64,800
	48	47,350	53,300	59,200	65,100	71,050	76,950	82,900
	54	58,100	65,350	72,600	79,850	87,150	94,450	101,700
	60	70,600	79,350	88,200	97,050	105,900	114,700	123,550
	66	84,900	95,550	106,150	116,750	127,400	138,000	148,650
	72	99,200	111,650	124,050	136,500	148,850	161,300	173,700
	72	99,200	111,650	124,050	136,500	148,850	161,300	173,700
TPH	24	260	290	330	360	390	420	460
	30	410	460	510	570	620	670	720
	36	580	660	730	800	880	950	1,020
	42	880	990	1,110	1,220	1,330	1,440	1,550
	48	1,130	1,270	1,420	1,560	1,700	1,840	1,980
	54	1,390	1,560	1,740	1,910	2,090	2,260	2,440
	60	1,690	1,900	2,110	2,320	2,540	2,750	2,960
	66	2,030	2,290	2,540	2,800	3,050	3,310	3,560
	72	2,380	2,670	2,970	3,270	3,570	3,870	4,160
	72	2,380	2,670	2,970	3,270	3,570	3,870	4,160
MTPH	24	230	260	290	320	350	380	410
	30	370	420	470	510	560	610	660
	36	530	590	660	730	800	860	930
	42	800	900	1,000	1,100	1,200	1,300	1,410
	48	1,030	1,160	1,280	1,410	1,540	1,670	1,800
	54	1,260	1,420	1,580	1,730	1,890	2,050	2,210
	60	1,530	1,720	1,920	2,110	2,300	2,490	2,680
	66	1,840	2,080	2,310	2,540	2,770	3,000	3,230
	72	2,150	2,430	2,700	2,970	3,240	3,510	3,780
	72	2,150	2,430	2,700	2,970	3,240	3,510	3,780

*Capacities based on material density of 48 lbs/ft³. For horizontal installation and even belt loading with 13° surcharge.

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CUSTOM ENGINEERED PRODUCTS THAT
DELIVER SOLUTIONS

ENCLOSED
BELT CONVEYOR



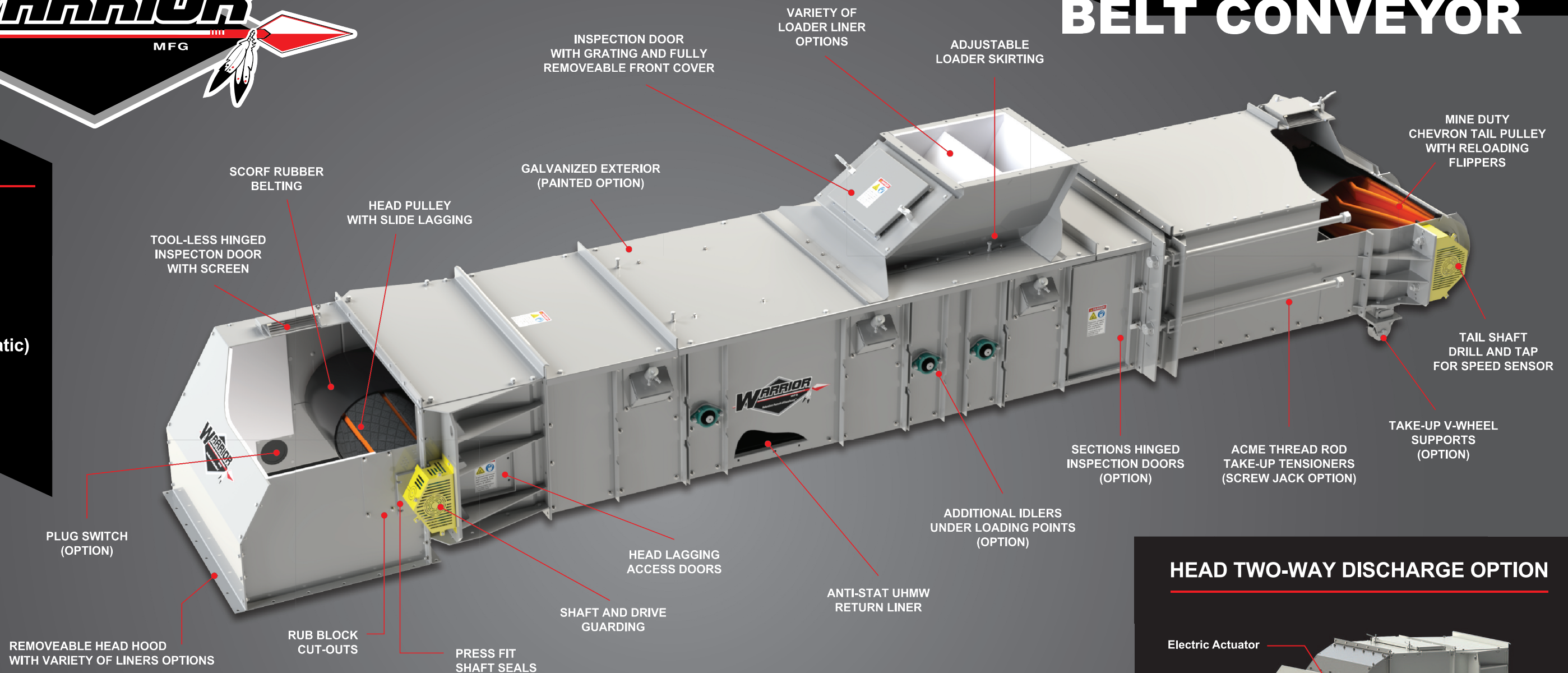
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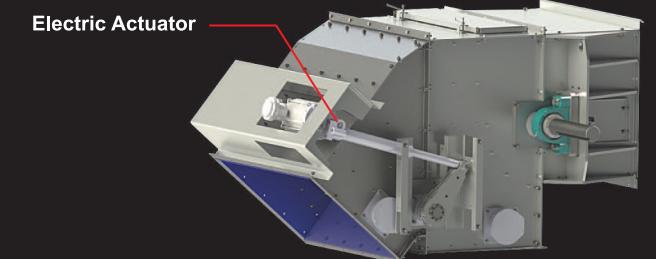
ENCLOSED BELT CONVEYOR

OPTIONS

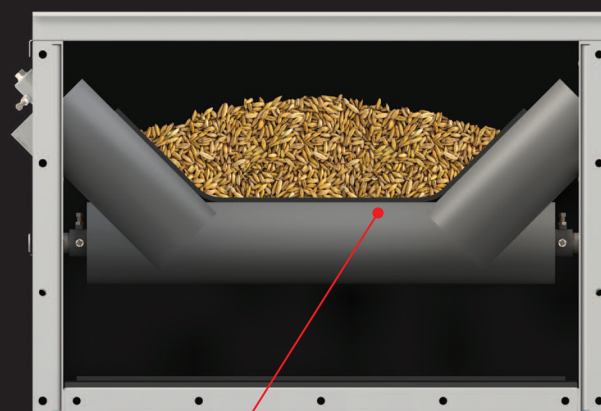
- Urethane, Ceramic and Special Liners
- Support Legs
- Safety Switches
- Hipped Lids
- Inlet Gates (Manual, Electric, Pneumatic)



HEAD TWO-WAY DISCHARGE OPTION

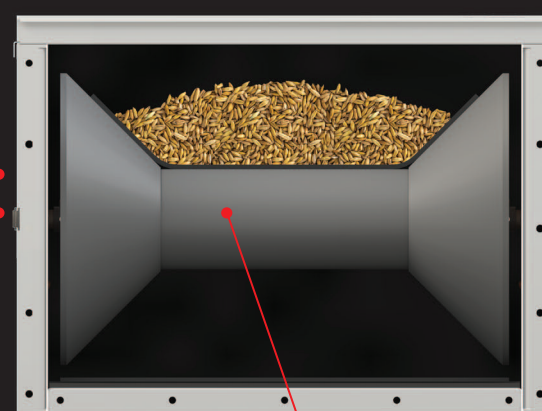


CHAMPION SERIES



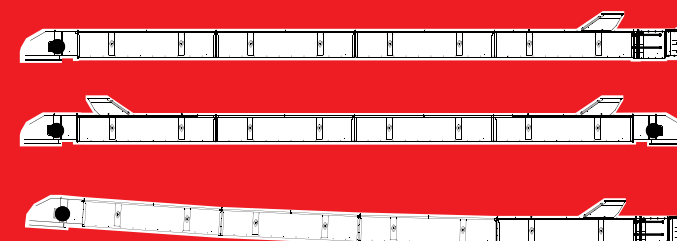
6" DIA. OFFSET INDIVIDUAL IDLERS

SPOOL SERIES



EXTERNAL FLANGE BEARINGS WITH SEAL AND SPACER

CONFIGURATIONS



INTERMEDIATE DISCHARGE OPTIONS

- Fixed Tripper(s)
- Moveable Tripper
- Moveable Plow (Moveable plow and tripper can be motorized or cable winch driven)